STEPS FOR LOWERING THE GATE ON FILL BINS

Caution! The gates are extremely heavy. Always have at least 2 people lower the gate. Arnts recommends wearing steel toe boots and gloves when lowering the gates.

1. Check to ensure the locks are closed on the bottom edge of the gate (fig. 1). If the locks are closed proceed to step 4. If the locks are open (fig. 2) continue to step 2. It is important to ensure the locks are closed as this stops the gate from separating completely from the bin.



Figure 1



Figure 2

2. If the locks are open (fig. 2), check and see the position of the lever located at the front of the bin. Ensure the lever is pushed tight against the bin and is locked using the fold down U lock (fig. 4). If the lever is lowered (fig. 3) raise the lever and secure it with the fold down U lock.



Figure 3

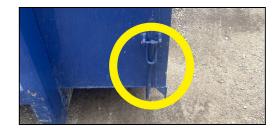


Figure 4

- 3. Once the lever is raised and pushed against the bin with the u lock attached, reassess the locks on the bottom edge of the gate. If they are locked proceed to step 4. If the locks remain open after this step please contact the dispatch department at 905-683-0887 (extension 6).
- 4. The larger bins (10 yards and larger) there will be a turnbuckle roughly half way up the gate on both the left and right. For smaller bins there will be no turnbuckles, proceed to step 5. For travel the turnbuckles will be closed (fig. 5). To open the turnbuckle spin it counter clockwise and then pivot the turnbuckle towards the outside of the bin so that it is completely out of the way (fig. 6).

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Figure 6

5. With the help of another person remove the small cotter pins from the larger pins located at the top of the gate (fig. 7). This will allow the larger pins to be pulled away from the bin in the next step. Ensure you re-attached the cotter pins so they do not get lost.



Figure 7

- 6. While holding the gate in place (so it does not freely fall), twist the larger pins and pull them towards the outside of the bin, this should be done with another person.
- 7. Once both top pins are removed, have one person hold each corner of the gate, lower the gate slowly ensuring hands and feet are clear of the gate while lowering (fig. 8).



Figure 8

8. Arnts recommends placing a small piece of wood under the edge of the gate (where it meets the ground) this will help prevent damage to the surface and will allow for easier picking up of the gate.



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STEPS FOR LIFTING THE GATE ON FILL BINS

- 1. With one person on each corner of the gate, lift slowly until the pinholes on the gate align with the pinholes on the bin.
- 2. Remove the cotter pins from the larger pins.
- 3. Push the large pins through the pinholes on both the bin and gate and replace the cotter pins (fig. 9).



Figure 9

4. On bins with turnbuckles, pivot the turnbuckle and then rotate it clockwise to tighten it. It should look like the figure 10.



Figure 10

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